








Work Order ID 53461





November 6, 2009 8:22:00 AM



Page 1

Item ID: D3566-13 Accept  Setup Start 
Revision ID: C Stop 
Item Name: Gasket
Start Date: 05/11/2009 Start Qty: 12.00  Cust Item ID:
Required Date: 13/11/2009 Req'd Qty: 12.00  Customer:
Reference:

Approvals: Process Plan: B Date: 09-11-5 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start 
Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3566	Rev C								
100	FLOW WATER JET	0.00							
	Waterjet	Memo	0.00						
FLOW CNC Waterjet	1-Cut as per Dwg D3566 <input type="checkbox"/> Dwg Rev: <u>C</u> <input type="checkbox"/> Prog Rev: <u>C</u> <input type="checkbox"/> 2- Deburr if necessary								<u>B 9-11-16</u> 
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	QC	Memo	0.00						
Quality Control									<u>B 9-11-16</u>
120	QC8- Inspect parts - second check	0.00							
	QC	Memo	0.00						
Quality Control									<u>counted</u> <u>x83</u> <u>f</u>

⇒ Sorted 1/6

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Item ID: D3566-13

Revision ID: C

Item Name: Gasket

Start Date: 05/11/2009 Start Qty: 12.00

Required Date: 13/11/2009 Req'd Qty: 12.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

Memo

0.00

9/11/10 834

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/11/17 MF 09-11-17

Picklist Print

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Page 1

Work Order ID: 53461

Parent Item: D3566-13RevC

Parent Item Name: Gasket


Comments:

Start Date: 05/11/2009

Required Date: 13/11/2009

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MNEO60S.063  NEOPRENE SHEET 0.063		Purchased	No			100	sf	1,020.995	2.4632	15.		

IB 9-11-16

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	1020.9955	
112508	61.6034	
112662	320.2821	
112866	239.11	
113058	400	

(83)

112662

DART AEROSPACE LTD		Work Order:	534161
Description: Gasket		Part Number:	D3566-13
Inspection Dwg: D3566 Rev: C		Page 1 of 1	

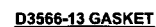
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
7.00	+/-0.030	7.008	X			
3.50	+/-0.030	3.503	X			
2.43	+/-0.030	2.432	X			
3.10	+/-0.030	3.102	X			
0.30	+/-0.030	3.05	X			
0.30	+/-0.030	3.02	X			
0.063	+/-0.010	.065	X			
Ø0.188	+0.005/-0.001	.190	X			

Measured by:	B	Audited by:	S	Prototype Approval:	N/A
Date:	9-11-16	Date:	07/11/16	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.04.20	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	08.09.04	Dwg Rev updated	KJ/DD	



2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: SEE TABLE IN ZONE A3
8) PARTS ARE SYMMETRIC ABOUT C

SHOP COPY
(2 PLACES)
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 53461

RELEASED

07.08.04

C	UPDATE DRAWING TEMPLATE: CHANGE ALL (TYP X PLS) TO (X PLACES): A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CB		
CHECKED	PH	DRAWING NO.	REV. C
MFG. APPR.	PH	D3566	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	GASKET	1:
DATE	07.08.21	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED UNDER A LICENSED AGREEMENT THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	